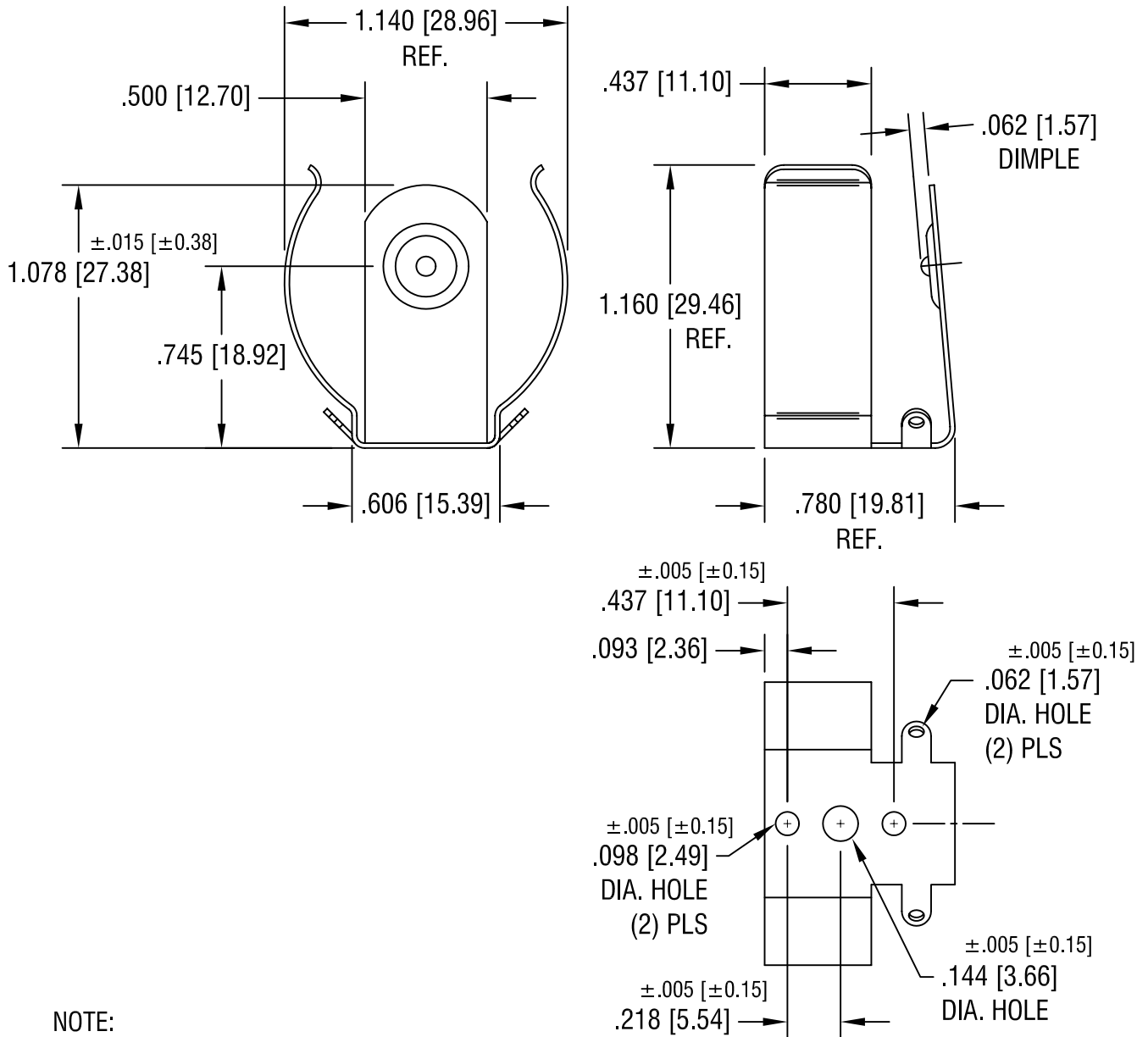


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NOTE:

1. HEAT TREAT TO SPRING TEMPER.

KEYSTONE ELECTRONICS CORP.			
ASTORIA, N.Y. 11105-2017			
PART NAME		'D' CELL END CLIP	
MATERIAL			
.020 [0.50] TH'K ANNEALED SPRING STEEL			
FINISH		DRN BY	DATE
NICKEL PLATE		BOONE	10.5.81
		APPD	SCALE
		LN	1.5X
12.29.98	CHANGE AS PER ECR 98-095	C	
10.30.97	CHANGE AS PER ECR 97-054	B	
DATE	DESCRIPTION	REV.	
			89
TOLERANCES		INCH	[MM]
DECIMAL		$\pm.010$	[±0.25]
ANGULAR		$\pm 1^\circ$	
UNLESS OTHERWISE SPECIFIED		CODE	DWG NO.
		C	89