



DATE	DESCRIPTION	REV.
8.24.10	CHANGE AS PER ECN 10-062	A
10.04.10	CHANGE AS PER ECN 10-069	B
10.26.10	CHANGE AS PER ECN 10-075	C
4.12.11	CHANGE AS PER ECN 11-049	D
10.08.13	CHANGE AS PER ECN 13-092	E

**KEYSTONE ELECTRONICS CORP.**  
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PART NAME  
 THM BATTERY HOLDER BASE, 18650

MATERIAL  
 AS NOTED

FINISH  
 AS NOTED

TOLERANCES	INCH	[MM]	CODE	DWG NO.
DECIMAL	± .010	[± 0.25]	C	1043
ANGULAR	± 1°			

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- NOTE:
1. BASE:  
 MAT'L: HEAT RESISTANCE NYLON  
 STANYL 46 OR EQUIVALENT
  2. CONTACT:  
 MAT'L: .012 [0.30] THK STAINLESS STEEL  
 FINISH: TIN NICKEL PLATE