



Data Sheet

ENGLISH

Drill Blank Sets



Manufactured from High Speed Steel
Finish ground to h8 tolerance
Supplied in a metal indexing box
Suitable for the sizing of holes and the manufacture of special cutting tools
Drill Blank sizes marked on 3mm blanks and above

Packed Weight and Dimensions

RS Code	Manufacturers Code	Range	Number of pieces	Step sizes	Weight g	W mm	H mm	L mm
7857881	20-157-060	1 – 6mm	51	0.1mm	760	110	35	155
7857884	20-157-100	6 – 10mm	41	0.1mm	2700	155	45	180

Tolerance: h7

Diameter Range	Tolerance
0 – 1mm	+0 / -0.014mm
1 – 3mm	+0 / -0.014mm
3 – 6mm	+0 / -0.018mm
6 – 10mm	+0 / -0.022mm